

5/03

DART AEROSPACE LTD		Work Order:	22041
Description: Tube Assembly		Part Number:	D3298-001
RF 04.11.25 RF 04.12.13			
Dwg: D3298 Rev. A1 PAGE 2		Qty:	9 10
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	04.12.08	10
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WWW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-001 Batch: <u>M16391</u>	HA	04.12.21	10
3	GA	Bend tube as per template D3298-001T1 & Dwg D3298	HA	04.12.21	10
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: Qty Part Number Description Batch 2 AN818-6D Coupling Nut M12886 2 MS20819-6D Sleeve M12888	HA	04.12.21	10
5	QC5	Inspect work to Step 4	HA	05.01.10	9
6	ST	Identify and Stock <i>Identify with Part # Batch & using Allenmark with FINE POINT MARKER</i>	HA	05.01.13	9
7	AC	Cost / part <u>20.18</u>	SAC	05.01.17	9
8	DC	Close W/O <u>23.57</u> Inspect Level 21	HA	05.01.25	9

Rev	Date	Change	Revised By	Approved
A	04.09.02	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
[Signature] 04/04/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

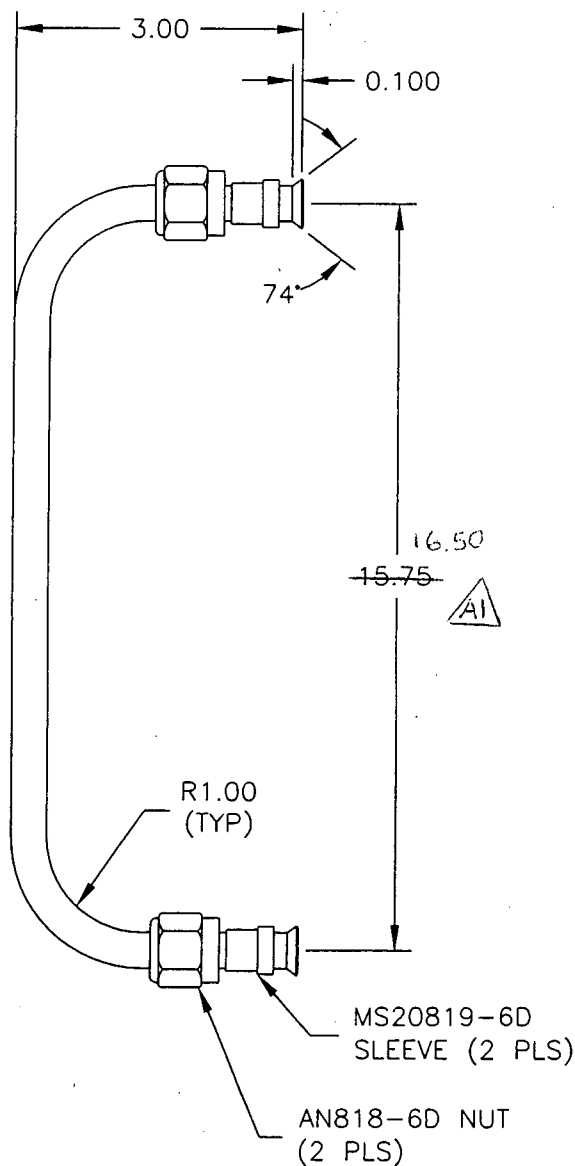
NCR: 22041		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-01-10	4	one scrap measures 16.300" instead of 16.50"	<i>[Signature]</i> 050110	Scrap destroyed	<i>[Signature]</i> 050110	<i>[Signature]</i> 050110	<i>[Signature]</i> 050110	<i>[Signature]</i> 050110

Part No: D3298 - 001 PAR #: N/A Fault Category: MANUF/MISC NCR: ☒ Yes ☐ No DQA: [Signature] Date: 05/01/25
 NOTE: Date & initial all entries QA: N/C Closed: [Signature] Date: 05.01.25



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3298	REV. A SHEET 2 OF 7
DATE 04.07.06	TITLE TUBE ASSEMBLIES		SCALE NTS

RELEASED
04.09.09 [Signature]



D3298-001

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NO. 22041

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 06, 2004
11:09 am

Work Order No	: 0022041	Department Code:	
Project Name	: D3298-001	Burden Flags	: NNNNNNNN
Project For	: WK503	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D3298-001	Invoice Number	:
Description	: Tube Assembly 25"	Invoice Amount	: 0.00
Manufactured	: Yes		
Amount Req'd	: 10	Order Entry No	:
Amount Done	: 0	OE Value	: 0.00
Start Date	: 12-03-04		
Est Finish Date	: 01-07-05	Est Margin	: 0.000%
Act Finish Date	:	Actual Margin	: 0.000%
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
=====					
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====					
Burden	: 0.00	0.00	0.00		
=====					
Total Cost	: 0.00	0.00	0.00		
Margin	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00